

Instruction Bulletin

Bulletin No. 75049-001-01D

December 1999

Raleigh, NC, USA

Replaces 75049-001-01 dated 7/94

Contact Parts Kit For Types T and FT Limit Switches Class 9998 2934-S923-G1 and 2394-S924-G1

DANGER

HAZARDOUS VOLTAGE

Turn off all power before servicing equipment.

Failure to follow this instruction will result in death or serious injury.

1. Remove the switch cover (four 10-24 UNC screws).
2. Remove the two contact block retaining screws and withdraw the complete contact block.
NOTE: The arrangement of the latches and position plate on some switch types may make it difficult to remove the contact block. To make the job easier, you can relieve pressure between the contact faces by operating the switch mechanism.
3. Remove the socket head screw and withdraw the movable contact assembly. Remove the liner.
4. Place the new liner over the movable contacts molding and press it into the switch body, making sure that the liner locates on the boss in the casting and does not impede the movement of the movable contact molding.
5. Remove the movable contacts and spring from the cage, and replace with new contacts and spring.
6. Reassemble the movable contact assembly and screw it in place with the 8-32 UNC socket head screw, making sure that the nylon lock washer is fitted under the head of the screw.
7. Assemble the new contact block and screw it in place with two 8-32 UNC screws. Check operation and contact alignment.
8. Reassemble the cover using four 10-24 UNC screws.



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Electrical equipment should be serviced only by qualified electrical maintenance personnel. No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material.

